



Dart Aerospace Ltd.
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Canada

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D3170-1
Job Sheet 182962



Part No: D3170-1

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 02.10.11 New issue KJ IPP Rev:B 06-04-27 Manufactured in House JLM IPP Rev:C
Now 6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		DE 18/09/10
100	Waterjet	10 pcs	9/14/18	9/14/18	0.00	0.14	Waterjet1		DE 18/09/10 DAS
120	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 10 2018 68
130	Small Fab	10 pcs	9/14/18	9/14/18	0.00	0.14	Small Fab-3 W/4		9-89
140	HandFinish	10 pcs	9/14/18	9/14/18	0.00	0.20	HandFinish1		SA 18-09-23 DAS
150	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC3		SEP 13 2018 68
160	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC5		DAS SEP 13 2018 68
170	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1 W/003 6		SEP 14 2018 9-89
180	QC21-SA	10 Ea	9/14/18	9/14/18	0.00	0.00	QC21		9-89

Part Op 120 - QC8- Inspect parts - second check
Descriptions: 140 - Chemical Conversion Coat per QSI005 4.1
150 - QC3- Inspect Part Finish
160 - QC5- Inspect part completeness to step on W/O
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

Job BOM

M6061T6S-0.080

0.058

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.708inches ± 0.010	0.718 0.698		
2	Spacer	0.358inches ± 0.010	0.368 0.348		
3	Spacer	0.350inches ± 0.010	0.360 0.340		



Container No: S108761



Part: D3170-1

Job No: 182962

Serial No/Batch: S108761

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/10/18

SP-CC-24L

9/7/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

4	Spacer	2.600inches ± 0.010	2.610 2.590
5	Spacer	4.850inches ± 0.010	4.860 4.840
6	Spacer	7.100inches ± 0.010	7.110 7.090
7	Spacer	9.350inches ± 0.010	9.360 9.340
8	Spacer	11.600inches ± 0.010	11.610 11.590
9	Spacer	11.950inches ± 0.010	11.960 11.940
10	Spacer	0.128inches $\begin{matrix} + 0.005 \\ - 0.000 \end{matrix}$	0.133 0.128

Plex 9/7/18 8:05 AM Dart.Gagnon.Michelle